Approved For Release 2008/11/21: CIA-RDP80-00810A001200180008-1 CENTRAL INTELLIGENCE AGENCY" REPORT INFORMATION REPORT CD NO DATE DISTR l July 1953 East Germany NO. OF PAGES SUBJECT 1953 Raw Material Situation at VEB WMW Werkzeugmaschinenfabrik Aschersleben NO. OF ENCLS PLACE 25X1 **ACQUIRED** SUPPLEMENT TO DATE OF REPORT NO. INFO.

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production at VES WIN Werkzeugnaschinenfabrik Aschersleben for 1953.
Aschersleben received a larger order for 1953 production of large planing machines as well as for open-side planing machines (Sinstaenderhobel-maschinen) and "Zweistaenderhobelmaschinen" and sundry grinders. Because the delivering plants were not able to meet Aschersleben's orders, there was a considerable shortage of material. Another reason for Aschersleben's inshibitity to start production on the new orders was the many changes in plants. The Main Administration of Naterial Supply only received the final production plan on 3 Decomber 1952. The principal shortages are expedited below.

1. Searless steel pines

Although the constructor had called for St 35 and 55.29, only the St 00.29 quality, mostly natural from Riesa, could be obtained from supply stocks. It happens every year that the plant uses up its allocation for seamless pipes by the third quarter. Ten lengths 63.5 x 10 x 2755 searless pipes use required immediately for machines scheduled for January delivery. All efforts to obtain these, by the DEZ branch and the State Administration for laterial Supply were fruitless.

2. Welded gas pines

The requirement for 1/3", 1/4", and 3/4" sizes can be covered only by imports. The following quantities are required for January and February production: 1/3" size, .015 metric tons; 1/4" size, .03 retric tons; 3/3" size, .15 netric tons.

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3. Pargod pieces

a. The following is the requirement in metric tons for forged pieces for 1953:

	First Quarter	Second Quarter	Third <u>Qu arter</u>	Fourth Quarter	<u>Total</u>
HZS 2009	3 8.,3	33.7	18	فد	90
HZS 2500 and 3500	E.	10	-	and the	10
Standard planing and grinding machines Heckert rachines, FL 1000,	31.8	25.6	14.3	- mage	71.7
1250, and 1600	*pike	6	4.8	- 440	TO"3
	70.1	75.3	37.1	t with. The state of appropriate selective file.	132.5

b. The following is the allocation in metric tons for forged pieces for 1953:

 28:5
 28:5
 28:5
 28:5
 114

 Uncovered requirement
 41.6
 46.8
 3.6
 132.5

e. According to existing rules, orders can only be given out in connection with allocations. The concluding of delivery contracts in advance is not possible. The result is that the formed pieces which are still required for all machines to be built in the first quarter could not for the most part be ordered. In order to overcome the forging capacity bottleneck, larger rings were sent to Stahl- und Walzwerk Groeditz.

Nowever, allocations for tires (Bundagen) under Plan Position Rolling Material 13/14 (new number: 1314 300), must be given in exchange.

Only after determining the material allocations

in Groeditz can negotiations on the delivery of the rings begin It amounts to a total of eight metric tons of rings, of which the following were required for the first quarter of 1953:

12	rings	1807 m SR 540 - 40793	deadline 30 January 1953
6	rings	606 F 23 - 1003	deadline 30 January 1953
S	rings	606 F 23 - 1003	deadline 15 l'arch 1953
3.0	ri.nes	1307 to SR 750 ~ A0788	deadline 30 January 1953

d. It is improbable that these deadlines will be met. The production of the grinding machines is endangered, not to mention that of the forged pieces for which it has not yet been possible to give production orders.

4. Racks

a. The following quantities are required for the first quarter of 1953:

•	January	February	Mrca	l'etric tors
30 Anna ana	2	uentity		
For HZS 2000				
Table racks 1263.06-151-02	10	10	del	6.1
Table racks 1263,06-151-03	· we	4	9	3,02
Table racks 1263.06-151-04	Z,	5	8	3.4
For standard planing machines				
Facks 250 D 11 - 1006-1	20	20	20	13.26
Racks 250 D 11 - 1007-1	10	10	10	5.5 5
Racks 250 D 11 - 1.008-1	10	10	7	405

The delivery is to be made from remaining 1952 orders. The allocations for these were reissued.

b. Additional drives have to built into the HZS 2000 machines because of the use of Held drives. The following parts are lacking for the six machines which have to be finished in the first quarter

£.	forged	pieces	St	70	290	diareter	160	uide	- 500 kilograns
ϵ	d.	nieces	St	70	290	diameter	130	wide	- 400 kilograms
12	forged	pieces	St	70	220	diameter	140	wide	- 550 kilograms
								1	1450 kilograms

Because of the lack of allocations these vitally needed forged pieces (for machines for the USSR) cannot be procured.

5. Large-size castings (Grossguss)

a. The following quantities in matric tons of large-size castings were given out to the following

GUS Eisengiasserei Loessmitz	about 1,660
GUS Eisengiesserei Bernburg	about 78
MAGEMA Maschinenfabrik und Eisengiessere Wurzen	about 93
Dsewerk-Giesserei, Hsenburg	about 52
Lauchhamerwerk, Lauchhamer	about 224

b. Further negotiations with Lossanitz are required about taking over 100 metric tons of cast pieces which are needed for the Heckert milling machines. Negotiations are also necessary with MIW Werkzeugnaschinenfabrik Zerbst about its acceptance of 165 metric tons of large-size castings which are also needed for the Heckert milling machines. The requirement for large-size castings in the first quarter are expected to be met on time. The transportation situation was still poor. In Lossanitz, 60 metric tons of large castings waited from 23 December to 3 January 1953 before they could be loaded on cars.

6, "Falloidverzahnt" bevel gears

In order to complete the large planing machines HZS 2000, destined for the USSK, a pair of bevel gears with the Klingenberg gear-tooth system Model 7 is required for each machine. An order for the total requirement for 23 sets of bevel gears could not be accepted as usual by ABUS Penigo because its available tools were worn. An attempt is to be made to place the order with Klingenberg in West Germany. The deadline for the completion of the first five sets was set for February 1953.

7. Lumber

Despite constant reminders, the Main Administration did not take any allocations. The requirement in cubic meters in the first quarter of 1953 was as follows:

Packed for sea transportation, coniferous lumber, moin product	200
ty-product	50
For model-making conferous lumber main product	500

8 Paints and Varnishee

It is not known when the urgently required 100 kilograms of filler thinner, 300 kilograms of "vistragruen" rachine enamel, 200 kilograms of "litrospear" base, 300 kilograms of "vistragruen" "Nitro" enamel, and 50 kilograms of black rachine enamel would be received from VES Lackfairik Coswig.

9. Motors

a. Aschersleben has the following number of rotors in comerison with the requirement for sundry plan positions:

Plan position number	On hand	Required
511 1111	1.35	198
511 1112	760	labela
513 1213	8 0	1.6
511 1134	40	35
511 1115	-NA₹	

b. The following motors required for Jamuary and February production have not yet been delivered, and it does not appear that they will be delivered on time.

Factory and number	ilotor	Requested	Colivery Condline
Sachsenwerk Radoberg	•	F	

5	units				n	e nc	1500			i	February 1953
7	·\$	F 65	456	220/380 volts 3.2 kilowatts	n	n.y	1000	6	by	10	Jameary 1953
1.	»(♥ * ⊕ ,		266	l kilowahts	r:		1000	1			February 1953 February 1953
3.0	47 47			220/370 volts	n	and the	1000	5	Ły	10	January 1953
5			156	220/300 volts 0.37 kilowatts 220/300 volts	n	erto.	1000	5	pin		February 1953 January 1953

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Orders to DHZ Halle

for positions 1 and 2 - 27 099, dated 23 December 1952 for position 3 - 27 093, dated 22 December 1952 for positions 4 and 5 - 27 092, dated 23 December 1952

Factory and number

l'otor

Requested delivery deadline

Elektrometorenwerk Wernigerode

41	mi ts	D 12/6 40 kilowatts n - 1000	1	by	30	January 1953
		Form B 3 380/660 volts .	3	by	15	February 1953
6	22	D 12/8 (assembly) 28 kilowatts	1	by	10	January 1953
		300/660 volts	5	by	15	February 1953
5	. #	KD 65/6 (esserbly) 14 kilowatts		. •	1	February 1953
		380/660 volts				

Orders for 27 064, dated 23 December 1952

4	units	KD 65/8	(asserbly)	10	kilowatts	2	gy	1	February 1953
		380/660	volts			2	by	15	February 1953
10	98		(assembly)	1.5	kilowatts				January 1953
		220/380	volts			2	by	1	February 1953

Orders 27100. dated 24 December 1952

10. Blueprint paper

Although its plans call for 17,000 square meters of blueprint paper, Aschersleben has only received a quota allocation of 400 square meters. This quantity is unsufficient for a routh's supply for the drafting rooms.